

威泽W350GT–PLUS周边磨床

VEZE W350GT–PLUS indexable insert grinding machine

W350GT–PLUS 主要数据 main data	砂轮主轴 Grinding Wheel	砂轮直径 Grinding wheel diameter	350mm	B轴 B-axis	重复定位精度 Repeated positioning accuracy	0.002°
		砂轮主轴法兰安装端面跳动 End face runout of grinding wheel spindle flange	0.002mm		定位系统分辨率 Positioning system resolution	0.001°
		砂轮主轴法兰安装直径 Diameter of grinding wheel spindle flange	Φ110h6		行程 Travel	-∞~+∞
		砂轮磨削最大线速度 Maximum linear speed of grinding wheel	60m/s		最小移动速度/最大移动速度 Min Moving Speed/Max Moving Speed	0~500mm/s
		砂轮主轴电机类型 Grinding wheel spindle motor type	伺服电机（Servo motor）	C轴 C-axis	重复定位精度 Repeated positioning accuracy	0.0005°
	X轴 X-axis	定位精度/重复定位精度 Positioning accuracy/Repeated positioning accuracy	0.0025mm/0.002mm		定位系统分辨率 Positioning system resolution	0.0001°
		定位系统分辨率 Positioning system resolution	0.1μm		行程 Travel	-90°~+45°
		行程 Travel	-5~+85mm		最小移动速度/最大移动速度 Min Moving Speed/Max Moving Speed	0/180°/s
		最小移动速度/最大移动速度 Min Moving Speed/Max Moving Speed	0~160mm/s	U轴 U-axis	重复定位精度 Repeated positioning accuracy	0.001mm
	Y轴 Y-axis	定位精度/重复定位精度 Positioning accuracy/Repeated positioning accuracy	0.003mm/0.002mm		行程 Travel	-1~70.5mm
		定位系统分辨率 Positioning system resolution	0.1μm	刀片 Blade	最大速度 Maximum Speed	10mm/s
		行程 Travel	-355~+25mm		刀片内切圆测头测量精度 Measuring accuracy of blade inscribed circle probe	±1μm
		摆动幅度 Swing amplitude	±10mm		刀片厚度测头测量精度 Measuring accuracy of blade thickness measuring head	±5μm
		摆动频率 Swing frequency	(0~2) HZ		加工刀片内切圆直径范围 Diameter range of inscribed circle of machining blade	4~50mm
		最小移动速度/最大移动速度 Min Moving Speed/Max Moving Speed	0/500mm/s	外形尺寸 Overall dimensions2722×1360×2030mm		